

SILVER LINE BUILDING PRODUCTS

SPECIFICATIONS: Series 2950 Fixed Lite Windows

F-R40 Performance for New Construction

GENERAL

1. SECTION INCLUDES

1. All windows of the types and sizes as called for in this specification shall be furnished with all necessary hardware and miscellaneous equipment as herein specified and shall be manufactured by **Silver Line Building Products, Inc.**

2. RELATED SECTIONS

1. Section 01340 - Shop Drawings, Product Data and Samples.
2. Section 01610 - Delivery, Storage and Handling.
3. Section 01710 - Final Cleaning: Glass cleaning.
4. Section 07900 - Joint Sealers: Perimeter sealant and back-up materials.
5. Section 08800 - Glazing.

3. QUALITY ASSURANCE

A. General.

1. Provide Independent **Third Party Notice of Product Certification** showing products to be **in full compliance with AAMA/NWWDA 101/I.S.2-97** and the following:
 - a. Vinyl Single Hung Window to be Silver Line Series 2950 (insulated glass), F-R40 87 x 62.
2. Test sequence is optional except air infiltration test shall precede water resistance test and uniform load structural test shall be performed at the end of sequence.

B. Test Units.

1. Perform all tests as listed below in accordance with AAMA/NWWDA 101/I.S.2-97.

C. Test Procedures.

1. **Air Infiltration Test** – by Independent AAMA Certified Laboratory (Manufacturer's Facility May Be Utilized).
 - a. With window glazed, mounted vertically, test in accordance with ASTM E283-91 at a static pressure of 1.57 psf (25 mph). Air infiltration shall not exceed maximum 0.1 cfm per square foot of window area..
2. **Water Resistance Test** - by Independent AAMA Certified Laboratory (Manufacturer's Facility May Be Utilized).
 - a. With window glazed, sash closed and locked, mounted vertically, test in accordance with ASTM E547-93 at the static pressure of 7.50 psf. There shall be no uncontrolled water leakage as defined in ASTM E547-93.

3. **Uniform Load Test** – Design Wind Load Test by Independent AAMA Certified Laboratory (Manufacturer’s Facility May Be Utilized).
 - a. Test with window glazed, mounted vertically in accordance with ASTM E330-90.
 - b. There shall be no glass breakage, permanent damage to fasteners or hardware parts, or damage to make window unsuitable for it’s intended use when tested at a design load of positive and negative **40** psf for sizes up to 87 x 62”.
4. **Uniform Load Structural Overload Test** – by Independent AAMA Certified Laboratory (Manufacturer’s Facility May Be Utilized).
 - a. With window glazed, sash closed and locked, mounted vertically test in accordance with ASTM E330-90.
 - b. When tested at positive and negative structural loads at 150% of Design Pressure, there shall be no glass breakage, permanent damage to fasteners or hardware parts, damage to make window unsuitable for it’s intended use or permanent deformation of any main frame in excess of 0.4% of its unsupported span.

REFERENCES

D. American Society of Testing Materials (ASTM):

1. ASTM C 509-94 Specification for Elastomeric Cellular Preformed Gasket and Sealing Material.
2. ASTM B 633-85 Specification for Electrodeposited Coatings of Zinc on Iron and Steel.
3. ASTM B 766-86 Specification for Electrodeposited Coatings of Cadmium.
4. ASTM B 456-94 Specification for Electrodeposited Coatings of Copper Plus Nickel Plus Chromium and Nickel Plus Chromium.
5. ASTM C 1036-91 Specification for Flat Glass.
6. ASTM E 774-92 Specification for Sealed Insulated Glass Units.

E. American Architectural Manufacturers Association (AAMA):

1. AAMA 701-92 Voluntary Specification for Pile Weatherstripping.
2. AAMA 800-92 Voluntary Specification and Test Methods for Sealants.
3. AAMA 1302.5-1976 Voluntary Specification for Forced-Entry Resistant Aluminum Prime Windows.
4. AAMA 902-94 Voluntary Specification for Sash Balances.

4. SUBMITTALS

- A. Shop Drawings: Submit shop drawings under provision of Section 01340 (as required).
- B. Product Data: Submit product data under provision of Section 01340 (as required).
- C. Samples (as required):
 1. Submit full window sample under provisions of Section 01340.
 2. Include glazing system, quality of construction and specified finish.
- D. Quality Control Submittals (as required):

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1. Certification: Submit performance test results reported by independent laboratory or manufacturer's statement of qualification indicating compliance with specified performance and design requirements.

5. DELIVERY, STORAGE AND HANDLING

- A. Comply with provisions of Section 01610.
- B. Store units in an upright position in a clean and dry storage area.
- C. Protect finish surfaces with wrapping or strippable coating. Do not use adhesive papers or sprayed coatings, which bond when exposed to sunlight or weather.

7. WARRANTY

- A. The installer shall assume full responsibility that the installation is in accordance with the specifications, contract documents and manufacturer specifications.
- B. Manufacturer's Warranty: Furnish manufacturer's Limited Lifetime Warranty on window products.

PRODUCTS

1. MATERIALS

1. The vinyl extrusions used shall be of commercial quality and of proper formulation for window construction, free of defects impairing strength and durability.

2. COMPONENTS

A. MAIN FRAME:

1. Mainframe shall have a nominal wall thickness of not less than .062".

B. FASTENERS:

1. All screws and other miscellaneous fastening devices incorporated shall be of aluminum, stainless steel, or other non-corrosive material compatible with the vinyl extrusions. Cadmium or zinc plated steel, where used, shall be in accordance with ASTM B 766-86 or ASTM B 633-85. Nickel or chrome plated steel, where used, shall be in accordance with ASTM 456-94 type SC.

C. GLASS AND GLAZING MATERIALS

1. INSULATED GLASS:

- a. The assembled insulated unit shall be 5/8" high performance. Assembly shall conform to ASTM E 774-92, level A.
- b. Tempered glass shall conform to ASTM C 1048-91.
- c. Annealed glass shall conform to ASTM C 1036-91.

2. GLAZING MATERIALS:

- a. The insulated glass units will be secured to the window frame by a silicone ductile bedding compound.

D. HARDWARE

1. Hardware having component parts which are exposed shall be aluminum, stainless steel or other non-corrosive material compatible with the vinyl extrusions. Cadmium or zinc plated steel, where used, shall be in accordance with ASTM B 766-86 or ASTM B 633-85. Nickel or chrome plated steel, where used, shall be in accordance with ASTM 456-94 type SC.

EXECUTION

1. EXAMINATION

A. VERIFICATION OF CONDITIONS:

1. Before installation, verify that openings are plumb and square and of proper dimension. Report frame defects or unsuitable conditions to the General Contractor before proceeding.

B. ACCEPTANCE:

1. Beginning of installation means acceptance of existing conditions.

2. INSTALLATION

- A. The window will be secured in the rough opening in accordance with the manufacturers instructions and/or accepted industry practice. All windows are to be installed level and plumb. A permanent weather tight seal must be applied between the window nailing fin and the building exterior sheathing at the time of installation. The windows are to be secured to the opening with 1½" or larger fasteners, as is standard practice, applied through the window mainframe members.

- B. Install sealant and related backing materials at perimeter of assembly in accordance with Section 07900 Joint Sealers. Do not use foam sealant.

3. ADJUSTING AND CLEANING

- A. Remove all visible labels except permanent identification on labels per manufacturer's recommendations.

- B. Leave windows in a job-clean condition. Final cleaning of glass will be per section 01710.

4. PROTECTION

- A. Cover windows during spray painting or other construction operations that might cause damage.